



# Technical Process Bulletin

## TOUCH-N-PREP® COATINGS

### ALODINE® 1132

#### USE INSTRUCTIONS

1. Begin process with a clean, water break free, dry surface. If the water rinse or treatment beads up on the surface, it has not been properly cleaned or has been contaminated. **Avoid finger marks!** Clean latex gloves are highly effective at preventing finger oil contamination during cleaning. A preferred method of surface cleaning is the use of a wet Scotch Brite® Pad to abrade the surface. Abrasion of the surface in two directions at 90 degrees is recommended. After cleaning, dry the surface with a clean cloth.
2. Remove cap.
3. Hold unit with applicator tip down.
4. To activate, press tip against a firm surface. This will open the valve allowing Alodine 1132 to reach the applicator tip. A new unit should charge in 30-45 seconds. When the Alodine wets the tip, release pressure. Unit is ready to use.
5. Application: Apply TOUCH-N-PREP COATINGS® ALODINE 1132 to the work surface in smooth, even strokes. Be sure to cover edges. For best results and to build the recommended coating weight, the initial coating should be applied in one direction using a 50% overlap on each pass. **Let first coat dry.** The second coat should be applied at right angles to the first coat with a 50% overlap. **Do not puddle.** A pre-warmed metal surface will result in a smoother coating.
6. Alodine 1132 can be air dried, force dried with warm air (hair dryer) or a heat lamp. No rinsing is required.
7. To recharge applicator tip, repeat Step 4.
8. When Alodine 1132 dries thoroughly, primer or other coating may be applied.
9. Replace cap when not in use.
10. Alodine 1132 may be used on aluminum, ferrous metals and galvanized surfaces.
11. The applicator tip can be cut to conform to any shape with a single edge razor blade.

# USE CAUTION.

**Contains chromate. Protect from freezing. DO NOT tamper with packaging. DO NOT try to refill.**

*Scotch Brite® of the 3M Company.*

Henkel Surface Technologies  
32100 Stephenson Highway  
Madison Heights, MI 48071  
Telephone: 248-583-9300  
Fax: 248-583-2976

"The information presented herein is our interpretation of certain test results and field experience to date. This information is not to be taken as warranty or representation for which we assume legal responsibility, nor as permission or recommendation to practice any patented invention without a license. It is offered solely for your consideration, investigation and verification." © Henkel Corporation.

i

---

<sup>i</sup> Technical Process Bulletin No. 236049  
This Revision: 02/24/2000