



RIDOIL BS15

SEMI SYNTHETIC BIOSTABLE SOLUBLE MACHINING FLUID WITH EXCELLENT CORROSION PROTECTION PROPERTIES OF FERROUS METALS

1. DESCRIPTION

Ridoil BS15 is a milky soluble machining fluid with extreme pressure additives for use on both ferrous and non ferrous metals. **Ridoil BS15** produces minimal foam in high speed machinery. When used at the recommended concentrations **Ridoil BS15** will control the growth of microorganisms to a finite tolerable level which will not adversely affect the solution life. **Ridoil BS15** is particularly suited to roll threading of ferrous metals.

2. DIRECTIONS FOR USE

- a) Machining of steel - Dilute 1 part to 12 parts water.
- b) Grinding - Dilute 1 part to 25 parts water.
- c) Machining cast iron - Dilute 1 part to 19 parts water.

3. CONTROL

By Refractometer.
Reading x 1.1 = concentration.

4. CHARACTERISTICS

Appearance : Clear yellow/brown oil.
Specific Gravity : 0.970@ 15°C.
pH of 10% emulsion : 9.8

5. CAUTION

Ridoil BS15 is mineral oil based. Avoid prolonged or excessive skin contact.

DISCLAIMER

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